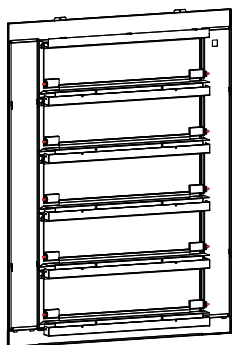


## MOUNTING INSTRUCTION PASS-THROUGH DOORS MD-PREMIUM










Pass through 9220387s for MD 60-5





*Remove protective plastic before assembling*



Parts list needed for one flap door

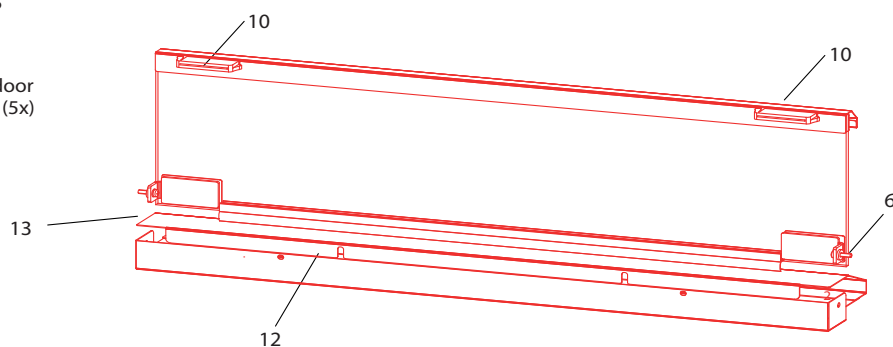
<b>1</b>  (2x) 9172419	<b>2</b>  M5 Rivet nut (4x) 6802013	<b>3</b>  (2x) 0602072	<b>5</b>  (4x) 12 mm 0141131	<b>6</b>  (4x) 16mm 0141149	<b>7</b>  (3x) 12mm 4288232	<b>4</b>  (2x) 10mm 4285135
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Parts list for one MD-100/5

<b>8</b>  (2x) 10mm 4280560	<b>4</b>  (8x) 10mm 4285135
--	--

All small items placed in plastic bag 0185949

Ass. Flapdoor  
9220293 (5x)



Cover plate upper  
9226121 (1x)



Cover plate bottom  
9226122 (1x)



Cover plate side  
922653 (1x)

17

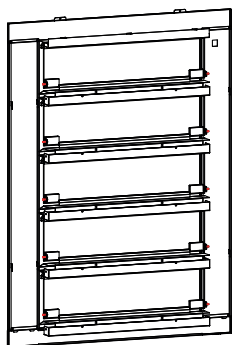


Cover plate side  
9226652 (1x)

18



## MOUNTING INSTRUCTION PASS-THROUGH DOORS MD-PREMIUM










Pass through 9220258 for MD 100-5





*Remove protective plastic before assembling*



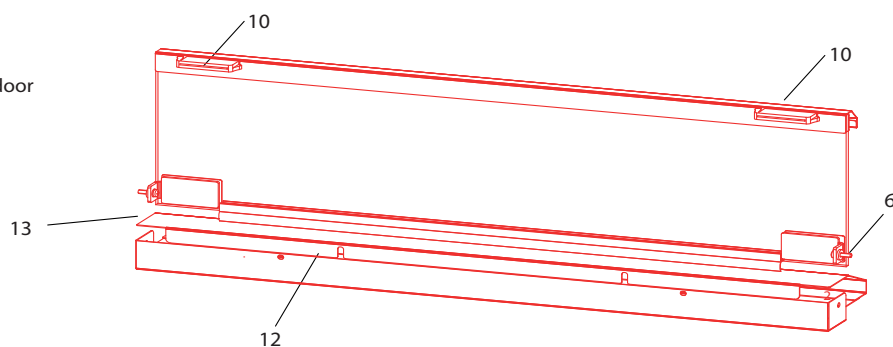
Parts list needed for one flap door

1	2	3	5	6	7	4
						
(2x)	M5 Rivet nut (4x)	0602072 (2x)	12 mm (4x)	16mm (4x)	12mm (3x)	10mm (2x)

Parts list for one MD-100/5

8	4
	
10mm (2x)	10mm (8x)

Ass. Flapdoor  
9220273



Cover plate upper  
9226324



Cover plate bottom  
9226325



Cover plate side  
9226653

17

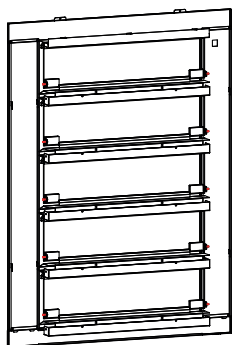


Cover plate side  
9226652

18



## MOUNTING INSTRUCTION PASS-THROUGH DOORS MD-PREMIUM










Pass through 9220267s for MD 100-3





*Remove protective plastic before assembling*



Parts list needed for one flap door

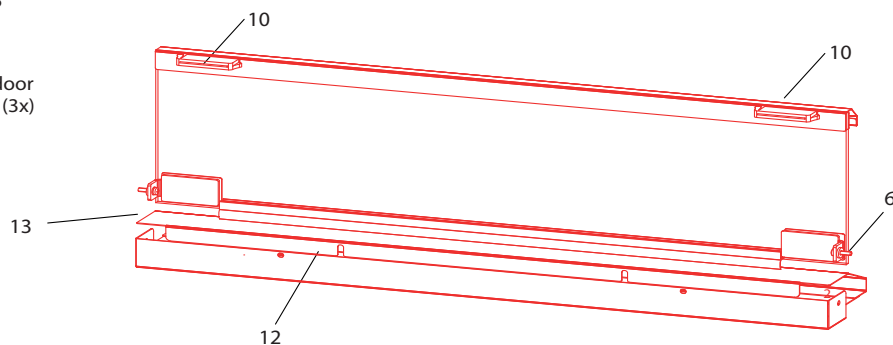
<b>1</b>  (2x) 9172419	<b>2</b>  (4x) 6802013	<b>3</b>  (2x) 0602072	<b>5</b>  (4x) 0141131	<b>6</b>  (4x) 0141149	<b>7</b>  (3x) 4288232	<b>4</b>  (2x) 4285135
--	--	--	--	--	--	--

Parts list for one MD-100/5

<b>8</b>  (2x) 4280560	<b>4</b>  (8x) 4285135
--	--

All small items placed in plastic bag 0185949

Ass. Flapdoor  
9220273 (3x)



Cover plate upper  
9226324 (1x)



Cover plate bottom  
9226325 (1x)



Cover plate side  
9226653 (1x)

17

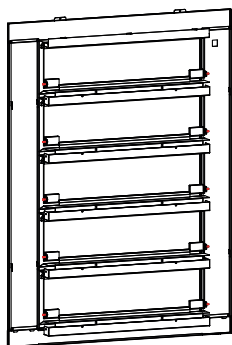


Cover plate side  
9226652 (1x)

18



## MOUNTING INSTRUCTION PASS-THROUGH DOORS MD-PREMIUM










Pass through 9220247s for MD 120-3





*Remove protective plastic before assembling*



Parts list needed for one flap door

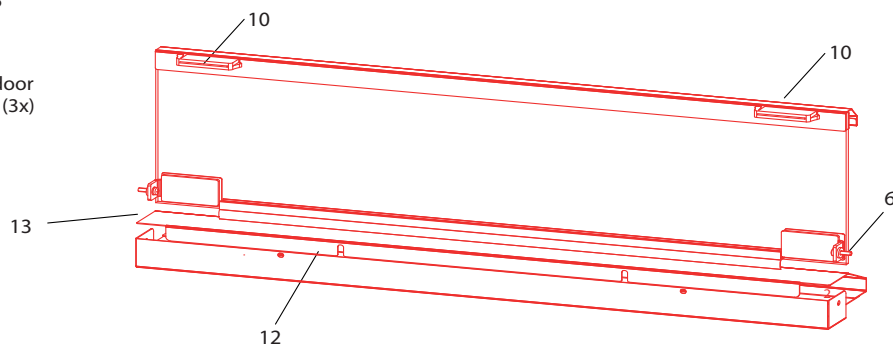
<b>1</b>  (2x) 9172419	<b>2</b>  (4x) 6802013 MS Rivet nut	<b>3</b>  (2x) 0602072	<b>5</b>  (4x) 12 mm 0141131	<b>6</b>  (4x) 16mm 0141149	<b>7</b>  (3x) 12mm 4288232	<b>4</b>  (2x) 10mm 4285135
--	--	--	---	--	--	--

Parts list for one MD-100/5

<b>8</b>  (2x) 10mm 4280560	<b>4</b>  (8x) 10mm 4285135
--	--

All small items placed in plastic bag 0185949

Ass. Flapdoor  
9220254 (3x)



Cover plate upper  
9226524 (1x)



Cover plate bottom  
9226525 (1x)



Cover plate side  
9226206 (1x)

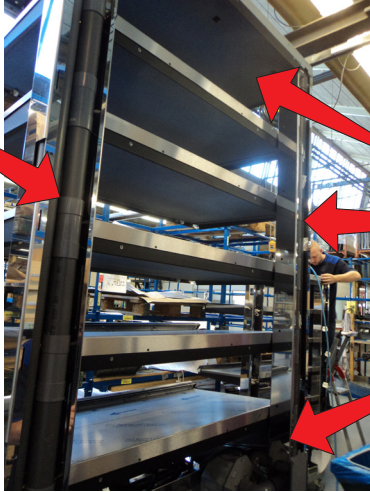
17



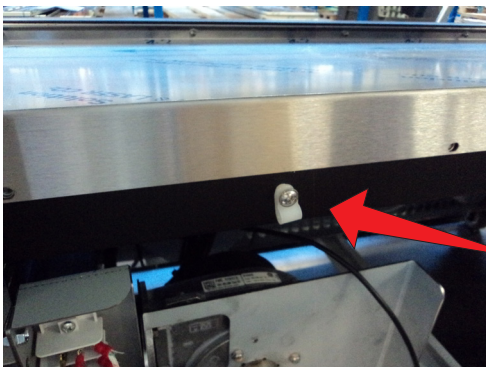
Cover plate side  
9226207 (1x)

18

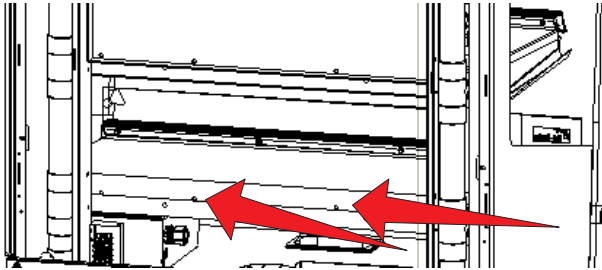




- Remove upper and vertical back plates



- Remove clip. \* Note that the clip should be re-mounted after installing the profile.



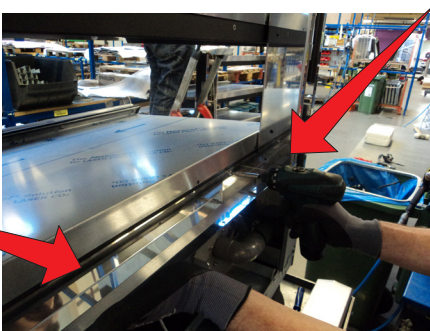
- Punch out all holes at the location of the new profiles



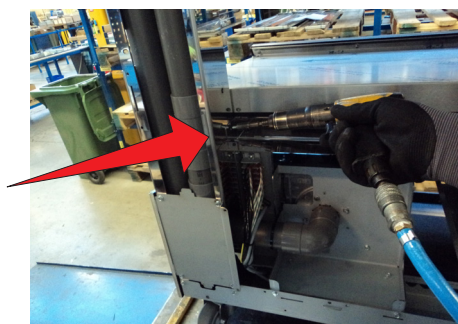
- Mount the blind rivet nuts (#2) in the horizontal plate. See additional instructions how to mount the rivet nuts.



- Mount the blind rivet nuts (#2) in the vertical plates.



- Mount the profile (#12) with two screws (#6) at the back



- Use taptites (#4) to mount the profile (#12) at each side





- Fasten the shelf with four (#5) screws



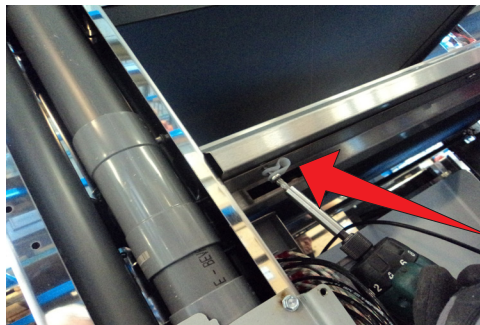
- Do not tighten the two screws in the middle completely



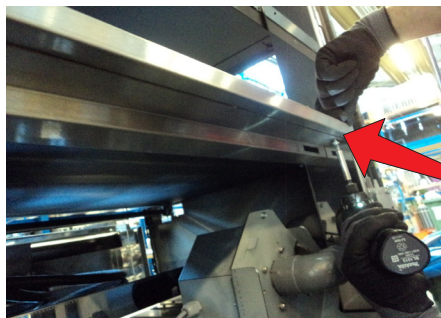
- Attach the profile (#13)
- The holes in the profile (#13) should be used to tighten the screws.



- Put the cover cap (#1) in place



- Mount the clip.



- Use three screws (#7) to mount the profile (#13) at the bottom side



- Put the brass collar bearing (#3) in place at each side of the flap door.



- Install the flap door with two screws (#6)



- Install the second flap door just like the first one.





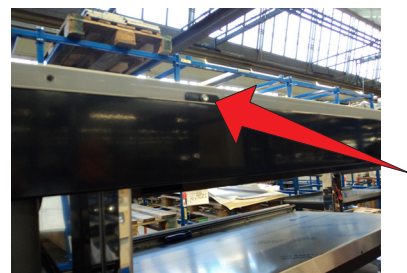
- Be careful while installing the other doors to prevent scratches.



- Mount the top cover plate (#15).



- Use the plastic screws (#8) to mount the cover at the inside of the MD



- Taptite screws (#4) should be used at the back side.

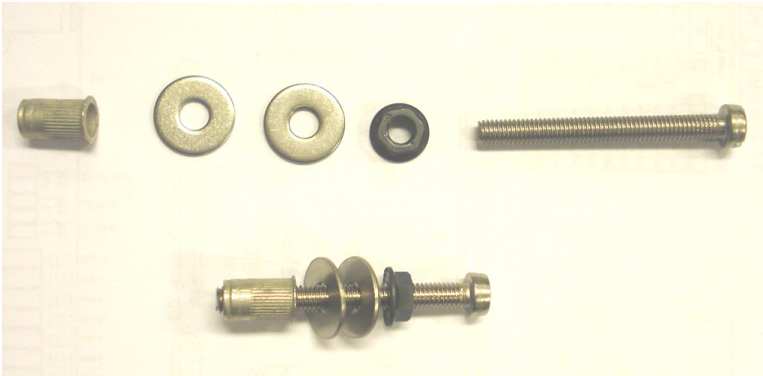


- Put the side panels (#17 #18) in place.
- Re arrange the wires from the front to the back.
- Install the switch at the back side
- Connect the switch.
- Install the cover plate bottom (#16)



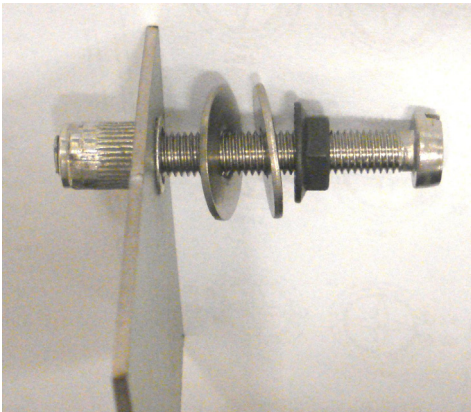
- Install the other flap doors

## How to put in a nutsert without the nutsert pliers

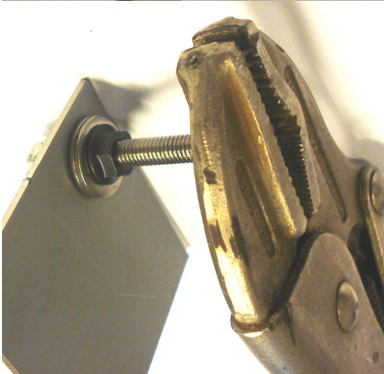


The necessary parts.

Assemble like this.



Slam the assembly in the hole with a hammer.  
(on the bolt head)



Hold the bolt with a gripper.

Tighten the nut with a wrench untill you feel the force is increasing significant.

Loosen the nut and take out the bolt



The result (not visible)