

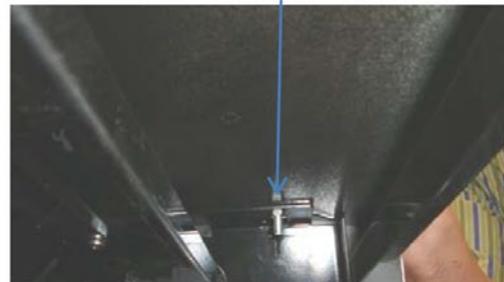
## MOUNTING INSTRUCTION GLASS DOOR(S)

### Mounting instruction of the glass door MD 60 (Two doors for MD 100 and MD 120)

#### 1. Open the drawer



#### 2) Remove the two M5 nuts inside the cabinet.



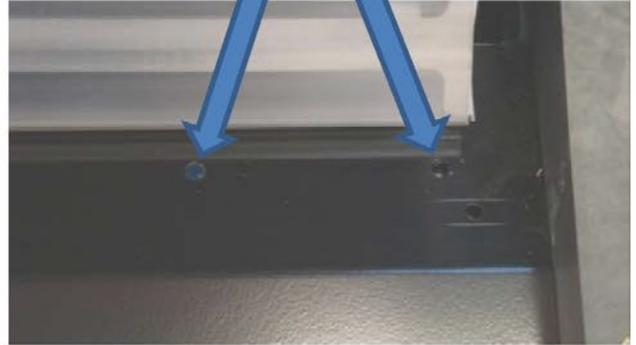
#### 3) Lift transparent plate.



#### 4) Remove transparent plate.



5) Punch out two holes (on both sides for MD 100 and MD 120)



Before:



After:



6) Unpack supplied mounting bolts, washers and nuts.



7) Mount both Phillips-head screws in holes left by transparent plate.



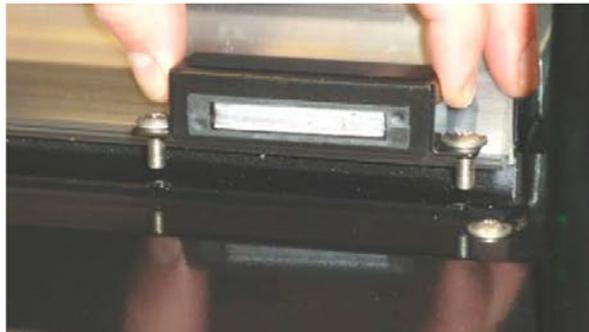
7a) Phillips-head screw on top.



7b) Washer and nut on inner side cabinet.



8) Unpack magnetic lock and mount as indicated. (See step 16 for MD 100 and MD 120)  
(Use punched through holes, made in step 5.)



NOTE: magnetic strips must be facing the operator. (See step 16 for MD 100 and MD 120)  
Washers must be mounted, and nuts must be fastened inside cabinet, similar as in step 7b.



9) Unpack door guard. 1 Piece for MD 60 and 2 pieces for MD 100 and MD 120.



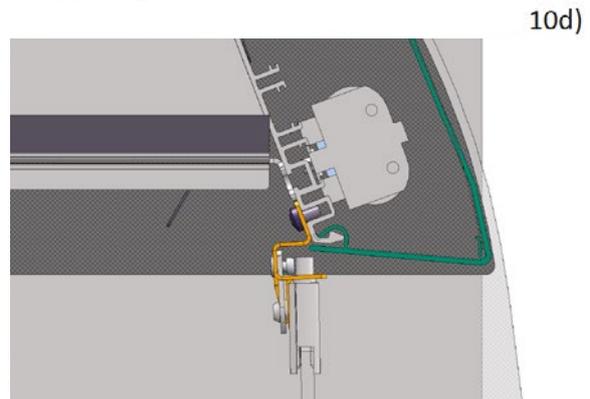
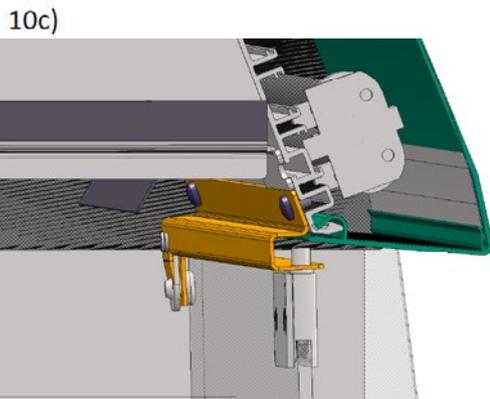
Mounting holes of guard.



10) Apply door guard as indicated. Make sure that guard is mounted to the **utmost left position** inside the cabinet! For MD 100 and MD 120 **utmost left and untmost right position**.



After placement, two rubber protection pads must face glass door.



Screws must be inserted to aluminium profile.



Position of door guard MD 60

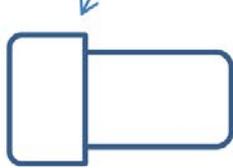
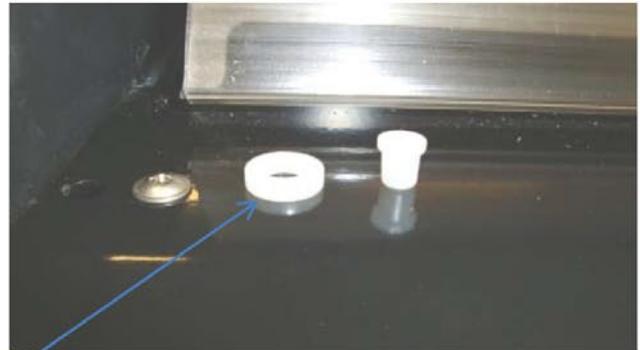
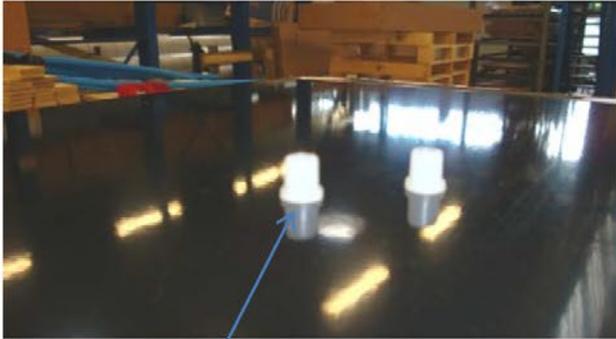


Position of door guard MD 100 and MD 120

Mounting of door:

11) Prepare upper and lower hinge:

11a) Apply white plastic washers and bushes as indicated.



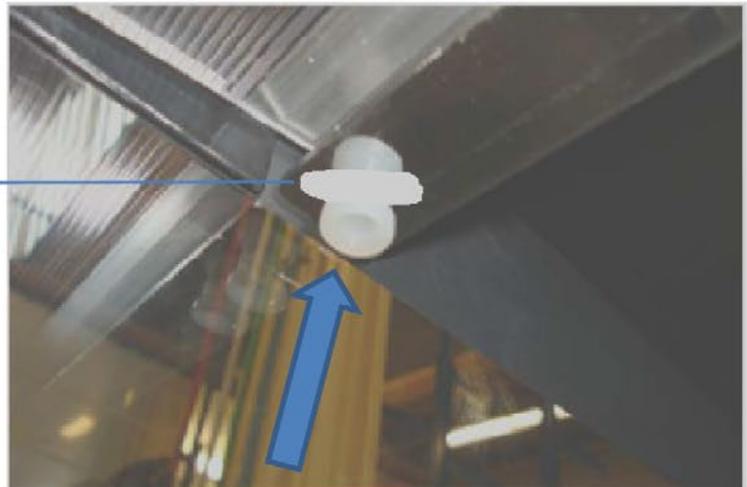
Bush 9221070



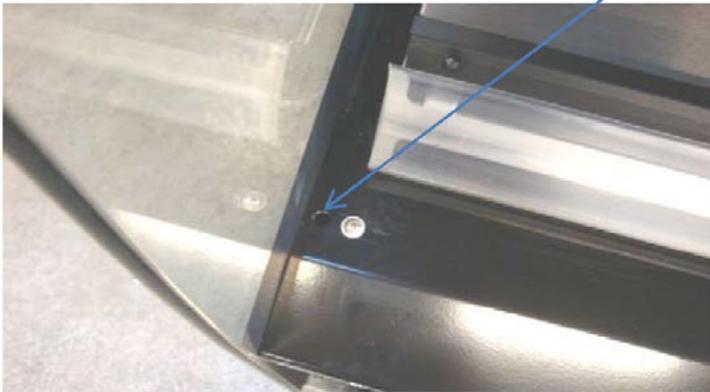
Washer 3 mm 3701242

NOTE: use washer for both hinges.

11b) Insert bush and 3 mm washer for top hinge.



11c) Insert bush with 3 mm washer in left most hole in bottom plate for lower hinge.



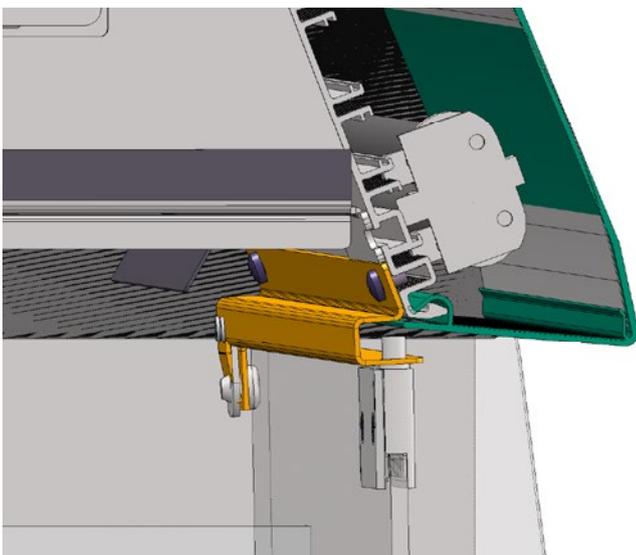
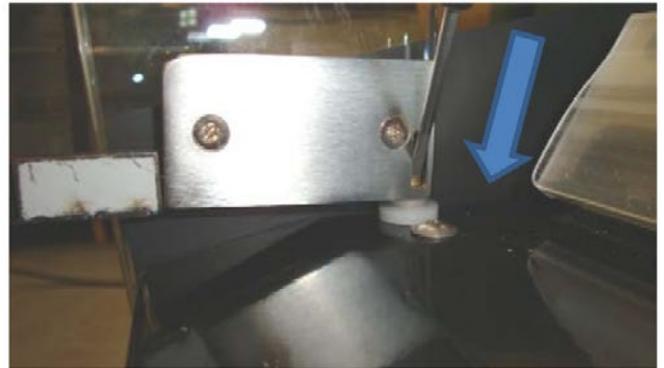
12) Insert glass door in bushes.

12a) Bottom hinge:

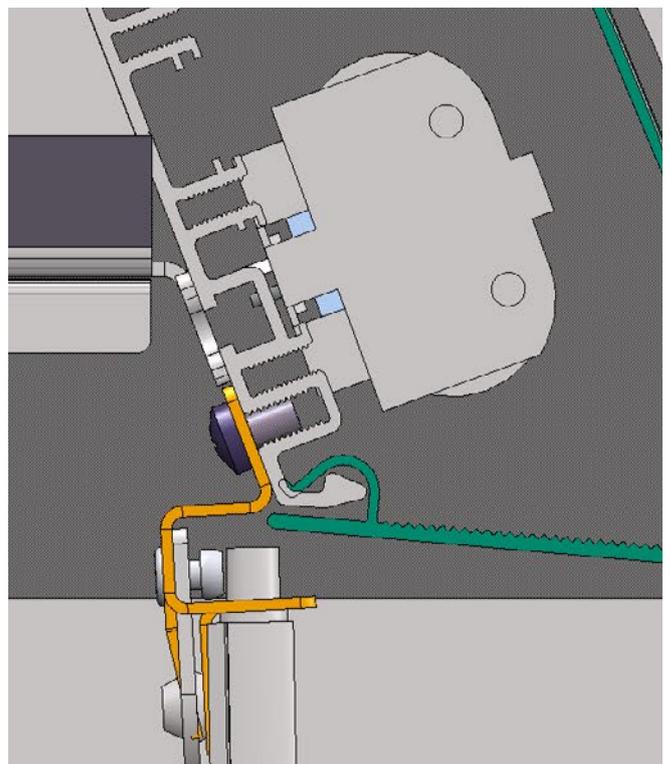
Insert lower protrusion of door, into bush.



Push down copper interior hinge with screwdriver.



Position of door guard (yellow coloured profile)



12b) Mount top hinge as described in step 12a.

13) Test hinges by opening and closing glass door.



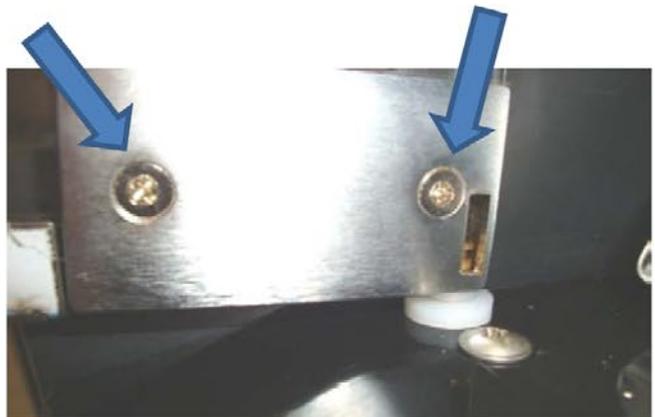
14) NOTE: if bottom side of door touches the metal plate underneath, the door must be lifted. To do this, a **1.6 mm** plastic washer must be added to the 3 mm washer under the lower hinge.

waher 1,6 mm 3701241



15) If needed, both hinges can be shifted in their consoles by loosening screws. (picture shows bottom hinge).

**Fasten both screws after adjustment!**



## 16) Models MD 100 and MD 120:

Magnetic lock must be placed in the centre, to close both doors.



Part number	Description
9229813	Front door ass. MD 60-3
9229814	Front door ass. MD 60-4 and 5
9229833	Front door ass. MD 100-3
9229834	Front door ass. MD 100-4 and 5
9229853	Front door ass. MD 120-3
9229854	Front door ass. MD 120-4 and 5
9220202S	Ass. front door MD 100-3 left
9220192S	Ass. front door MD 100-3 right
9220204S	Ass. front door MD 120-3 left
9220194S	Ass. front door MD 120-3 right
9220205S	Ass. front door MD 120-4 and 5 left
9220195S	Ass. front door MD 120-4 and 5 right