

## 9124723 Service Instruction

### Installation front doors MDD 4-5 Level

The technician, working on the unit will be fully responsible for abiding the locally prevailing safety rules and regulations.

Technical activities must be performed by qualified and authorized persons only.

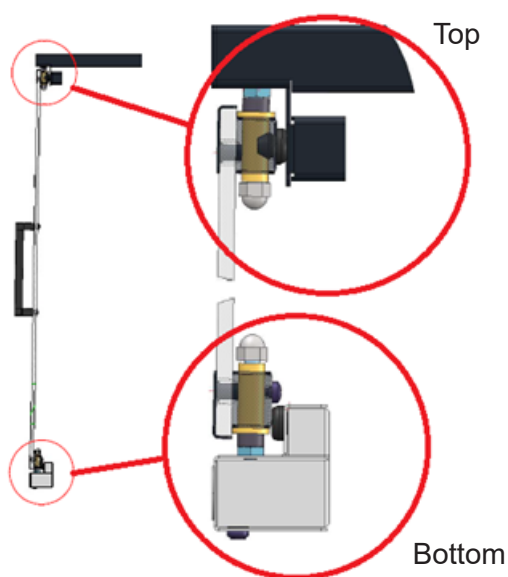
Before working on any electrical part, or dismantling the unit by means of using a screwdriver or any other tool,

**ALWAYS REMOVE THE POWER PLUG** from the main outlet.



Version	Door set	Version	Door set
MDD-60-4	9398010	MDD-60-5	9398013
MDD-90-4	9398011	MDD-90-5	9398014
MDD-120-4	9398012	MDD-120-5	9398015





Difference top/bottom  
hinge axis

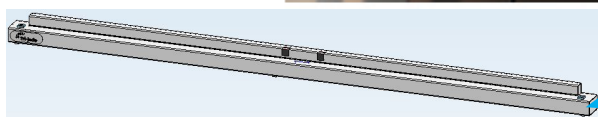
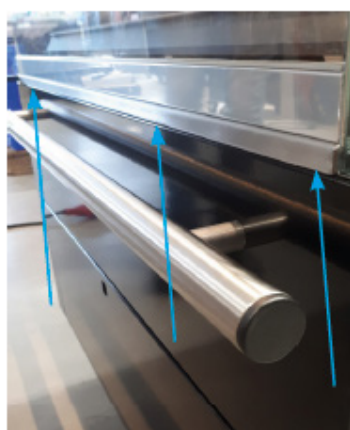


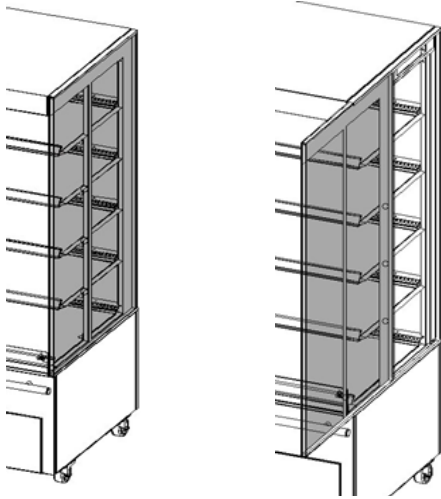
### Step 1.

#### Remove Child guard:

*Refer service manual chapter replacement and adjustment.*

- Remove front panel.
- Loosen mounting screws of child guard.  
(3x depending on unit length)  
*Screwed from underneath.*
- Remove Child guard.
- Position under beam on place of child guard.
- Fasten mounting screws.





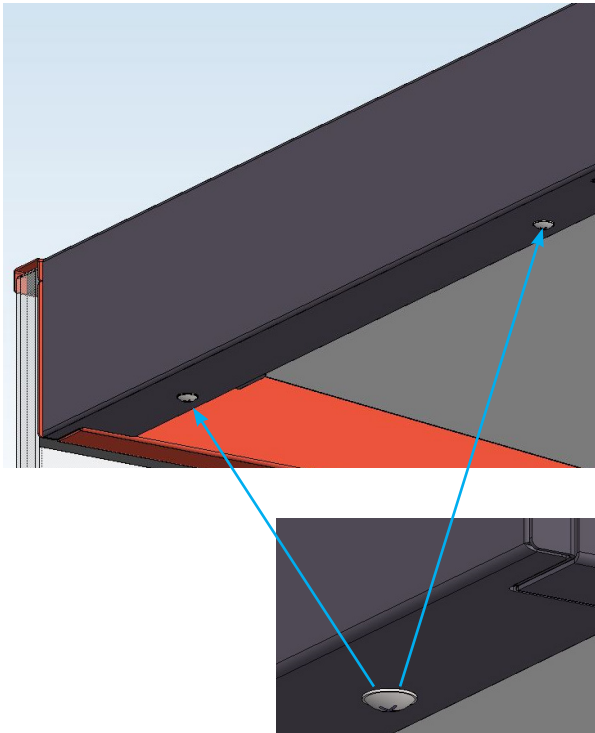
## Step 2.

- a. **Remove side glass:**  
(MDD-60 hinge side only):  
(MDD-90 and MDD-120 both sides):
- b. Slide the double glass pane towards the front along the guiding rails.
- c. The side pane can be removed from the unit once it has slid entirely past the guiding rails.



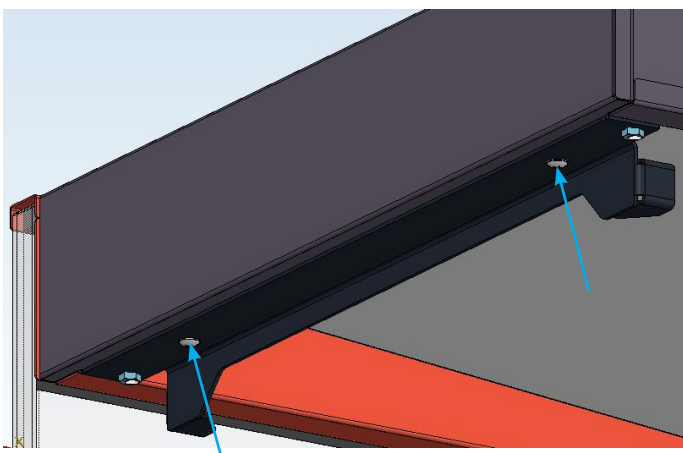
### CAUTION:

Once past the guide rails, the glass pane might fall if not properly held.  
Do not leave it standing upright without being supported or holding it.



## Step 3.

- a. **Remove screw(s):**  
from top panel.
- Leave top panel in position.



## Step 4.

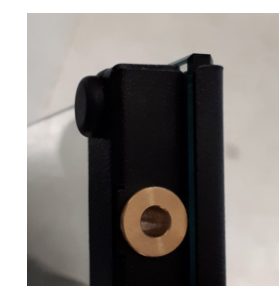
- a. **Place top front beam,**  
use mounting holes from previously  
removed screws from top panel.
- Use the screws removed earlier.



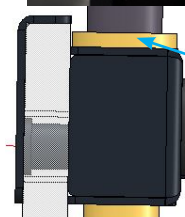
### Step 5.

- a. **Check placing bearing(s):**  
in the door(s),  
one in the top,  
one at the bottom.

Make sure the flange of the bearing sits opposite of the glass.

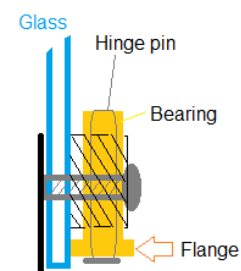


Bottom Side



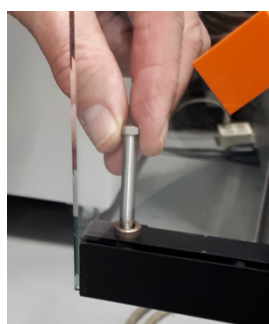
TOP Side

Flange



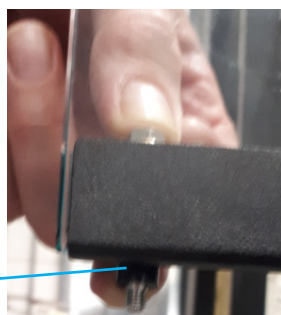
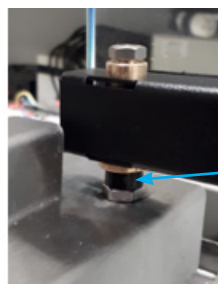
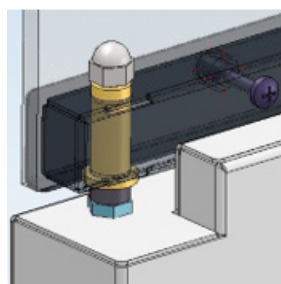
### Step 6.

- a. Place hinge pin into bearing.



### Step 7.

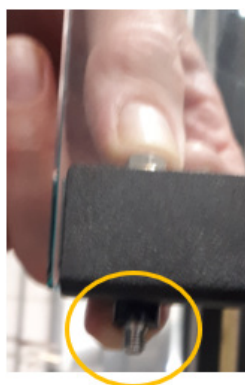
- a. Place distance ring on hinge pin.

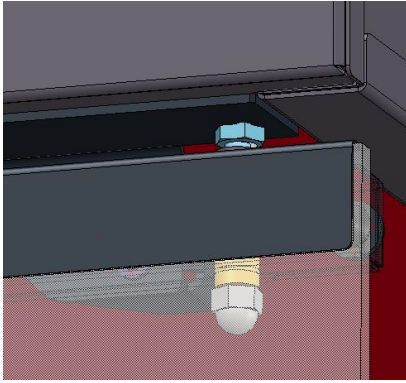


### Step 8.

- a. Fasten hinge pin loosely, making sure the door is kept in position.

Do not loose the distance ring.





### Step 18.

- a. Place top hinge pin into top bearing.
- b. Place distance ring on top hinge pin.
- c. Fasten top hinge pin, tighten tight !

### Step 19.

- a. Fasten lower hinge pin, tighten tight !



### Step 20.

- a. Repeat step 14 till 19 for each front door, depending on MDD variation.

