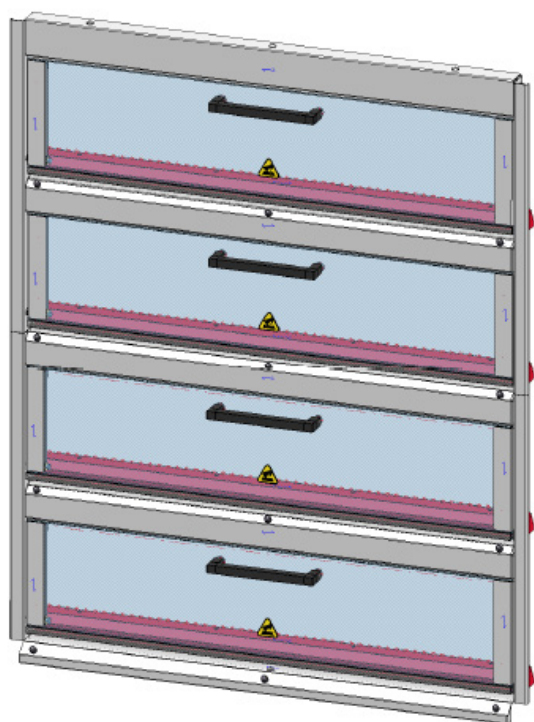
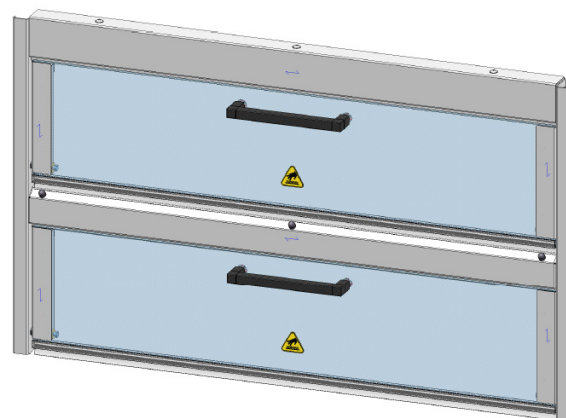


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		<b>Service instruction</b>
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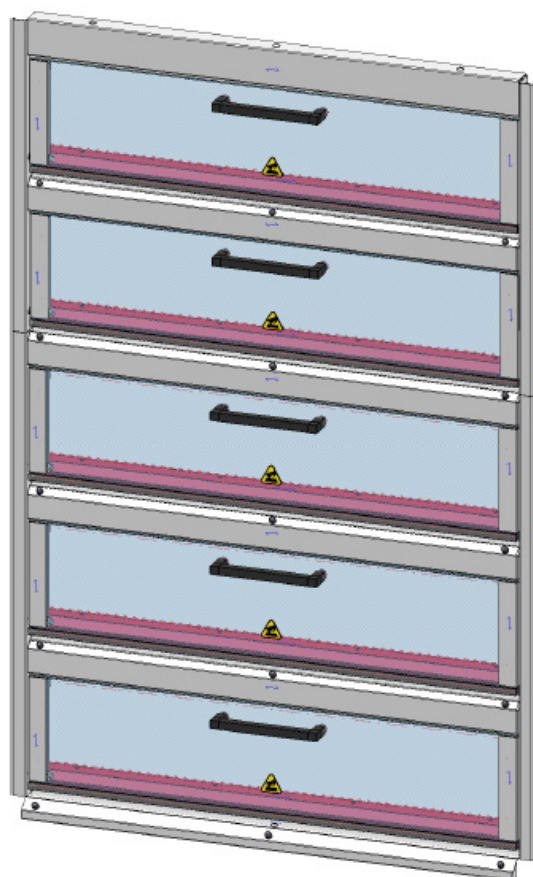
- 9398016** Ass. PT conversion set 60-3
- 9398017** Ass. PT conversion set 60-4
- 9398018** Ass. PT conversion set 60-5
  
- 9398019** Ass. PT conversion set 90-3
- 9398020** Ass. PT conversion set 90-4
- 9398021** Ass. PT conversion set 90-5
  
- 9398022** Ass. PT conversion set 120-3
- 9398023** Ass. PT conversion set 120-4
- 9398024** Ass. PT conversion set 120-5



**Set for 2 level,**  
consist of one frame with two flap doors

**Set for 4 level,**  
consist of two frames with two flap doors

**Set for 5 level,**  
consist of one frame with two flap doors and  
one frame with three flap doors



Tools Needed:



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Step 1.  
Remove power plug from wall outlet

Step 2. Remove side glasses



Step 2.  
Remove small top cover (3 screws)



Step 3.  
Remove top panel Solid back screws  
(4 screws at the back, 3 screws in the top)



Step 4.  
Remove side mounting screws



Step 5.  
Remove top Solid back cover, by lifting it a bit.



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Step 6  
Remove side mounting screws of lower solid back panel  
(4 or 6 screws depending on size)



Step 7  
Remove lower solid back panel, by lifting it out.



Step 8.  
Remove holding studs from lower beam.  
( 2 screws with studs)



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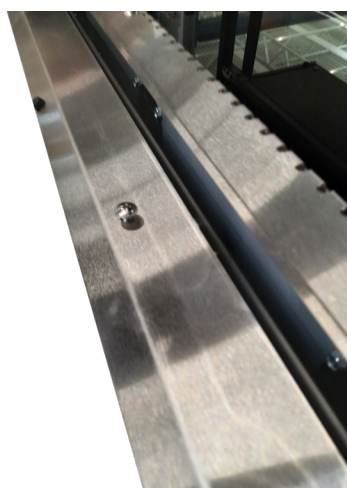
Step 9.  
Unit is prepared for frames flap doors.



Step 10.  
Prepare lowest threshold.



Step 11.  
Place and mount lowest threshold on bottom  
frame position.  
(1 Screw)





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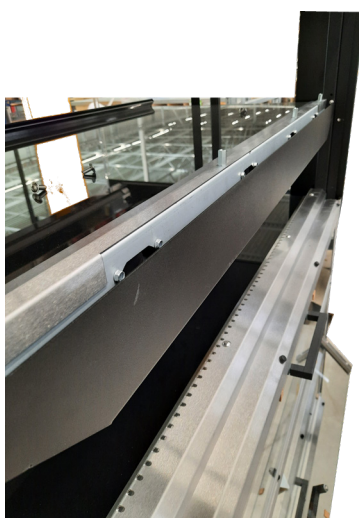
Step 12.  
Position Lower flap door frame.



Step 13.  
Fasten side mounting screws.  
(depending on size, 4 or 6)

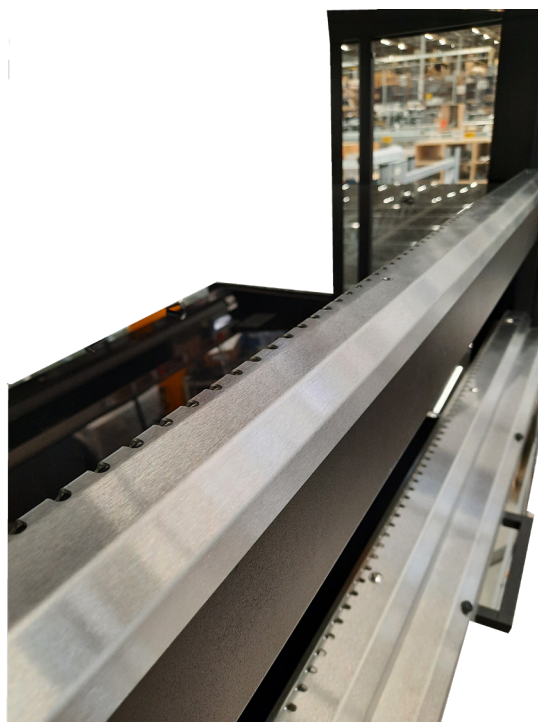
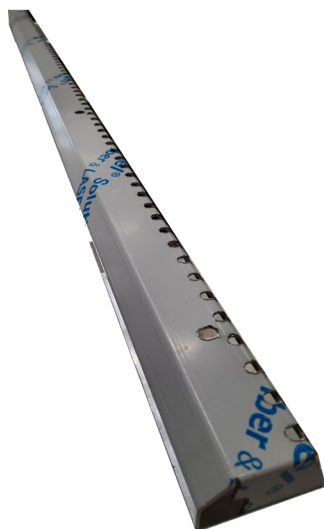


Step 14.  
Place top flap door frame  
Fasten mounting screws (4 screws)



Step 15.  
Place studs on glass cover bracket  
Studs needed for placement of air  
outlet bracket.  
(Quantity depending on size)

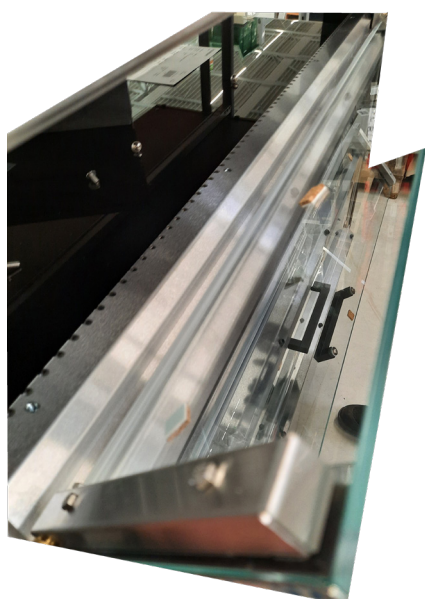
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		<b>Service instruction</b>
<b>9124770</b>	<b>0</b>	<b>MDD change from SB into PT</b>



Step 16.  
Place air outlet  
(quantity screws depending  
on size)



On every shelf an air outlet  
must be mounted



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Step 17.  
Place all remaining mounting screws

Mounting screws on top frame

Mounting screws in side frames



Step 18.  
Replace small Top cover, removed in step 2  
(3 screws)

