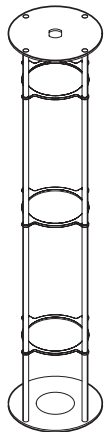


SERVICE INSTRUCTION

Service kit 9190400s Rotor column



Applied in:
Deli Multiserie



Contents service kit:

9190400	1x	Rotor column
9192092	1x	Teflon bearing
9194508	1x	Lock washer M22
4286527	1x	Screw 3,5x19 SS self tapping
9193069	1x	Teflon bearing
9191082	2x	O-ring 22mm

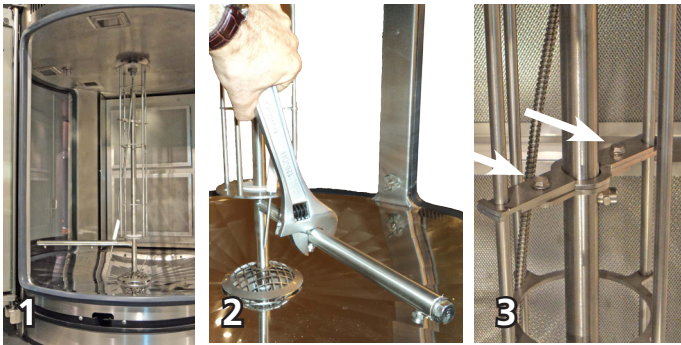
- NOTICE -

This manual is prepared for the use of trained Service Technicians and should not be used by those not properly qualified. If you have attended a training for this product, you may be qualified to perform all the procedures in this manual.

This manual is not intended to be all encompassing. If you have not attended a training for this product, you should read, in its entirety, the repair procedure you wish to perform to determine if you have the necessary tools, instruments and skills required to perform the procedure. Procedures for which you do not have the necessary tools, instruments and skills should be performed by a trained technician.

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EXCHANGING THE ROTOR COLUMN AND CENTRAL SPRAYER PIPES

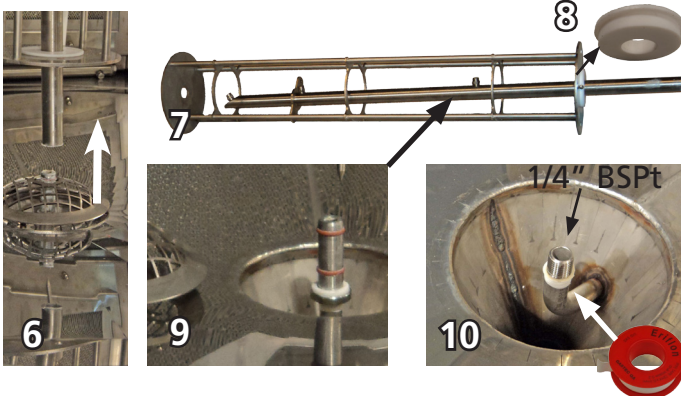


1. Remove all chicken racks and/or baskets.
2. Unscrew the horizontal sprayer pipe.
3. Unscrew 2 bolts M5 and remove the 2 mounting plates.
4. Bend the lock washer open.
5. Unscrew the M22 nut. Use a 32 mm wrench or suitable pliers.

Hold the column with a bar (the handle of a hammer for example). Do this as high as possible.



6. Lift the central sprayer pipe and take out the assembly. Be carefull with the cable of the core probe!!
7. Remove the lower sprayer. Slide down the pipe below the middle ring, turn it outwards and slide the pipe out of the column.



8. Remove the 2 selftapping screws and take out the teflon bearing. **Only if it needs to be replaced!!**
9. Take the O-rings and the teflon washer from the joint.
10. Check the joint for wear. Replace it in case of wear.



Reverse the procedure to assemble but pay attention to the following:

- Take a new teflon washer and O-rings on the joint.
- Take a new lock washer.
- Bend the lock washer towards the nut with a screwdriver or chisel. See picture.
- Clamp the lock washer with suitable pliers
- Mount the horizontal sprayer pipe so that the sprayers point down in a $\pm 25^\circ$ forward direction as shown. Use teflon tape on the pipe thread.

