

## INSTALLATION MANUAL EN 02



## WARNING

Disconnect the electrical power to both units.

## INSTALLATION PROCEDURE

The power cord cannot exit through the bottom of the unit when low profile casters are installed because there is no clearance. Consider where the power cord should exit the machine. The choice is operator (control) side or customer side. If both upper and lower stacked units have individual power cords, the choices are the same.

Follow next steps to modify your oven/warmer combination, reference Figure 1 at the end of this instruction:

KIT CONTENTS (kit # 9170048)		
Part #	Quantity	Description
9070777	4	Brake block
9170493	2	Low profile assembly
9171022	4	Screw M8x30
9172143	4	Caster with bearing bush
9174236	2	Corner profile
9174247	1	Power cord bracket assembly
8040680	1	Rubber protection strip
9123514	1	Installation manual

## INSTALL POWER CORD BRACKET

1. Disconnect the electrical power to both units.
2. Remove the screws securing the side panel on the controls side of the lower unit.
3. Remove the side panel.

If power cord is to exit the machine on the controls side, continue to the steps below "Power cord exit on Control Side" else continue to the steps below "Power cord exit on Customer Side".

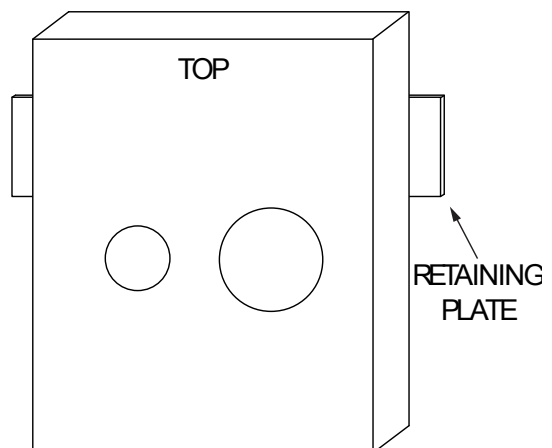
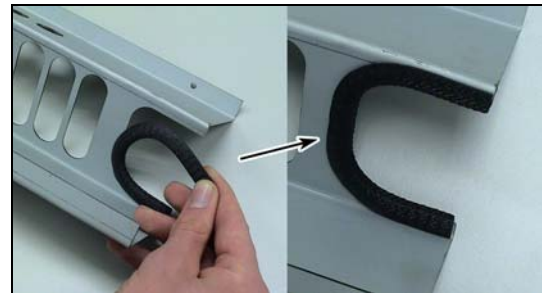
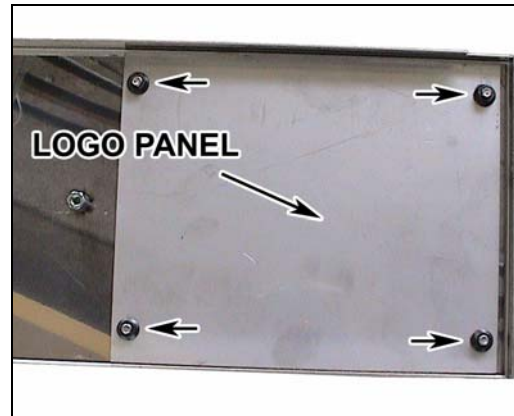
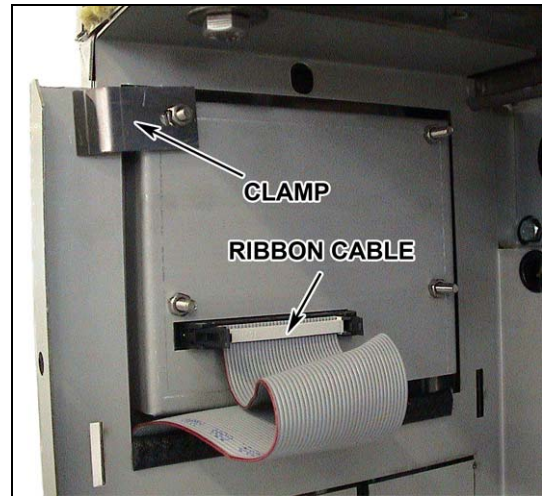
For a stacked unit with a STG7-P (oven) as bottom unit follow the steps below:

## Power cord exit on Control Side

1. Disconnect the electrical power to both units.
2. Remove the knob from the control:
  - a. Remove control knob end cap by prying off.  
**Note:** Cap is keyed and only installs one way.
  - b. Loosen (do not remove) screw inside control knob and pull knob off.
3. Remove screw underneath the knob.
4. If a probe is supplied, remove the screws securing the meat probe.
5. Unplug ribbon cable from keypad assembly.
6. Loosen clamp securing the top of the cover.
7. Remove two bolts securing panel from behind.
8. Remove control panel and lay on a flat surface.
9. Remove the nuts securing the logo panel and remove the panel.
10. Install rubber protection strip on the side of the protective pan.
11. Re-install the control panel and reconnect the panel to control board ribbon cable.

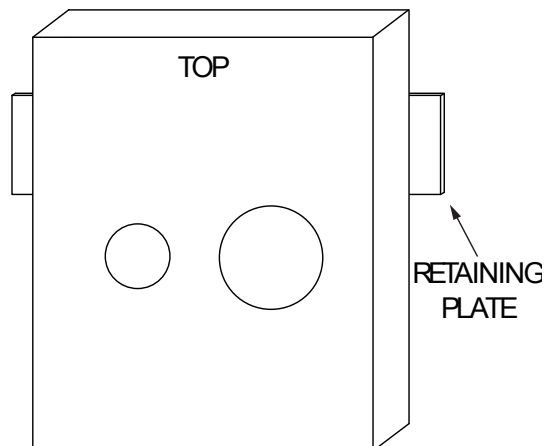
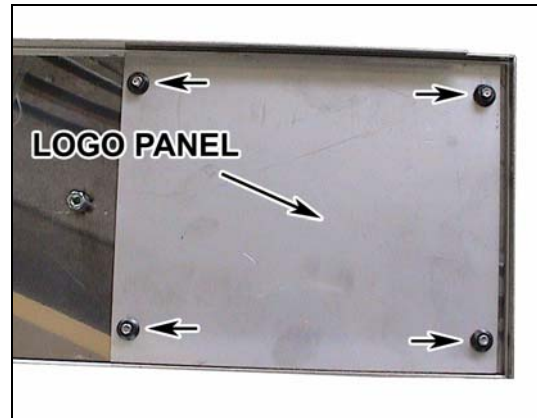
**Note:** Ensure ribbon cable is not crimped between metal parts.

12. Remove retaining plate from the power cord bracket.
13. Peel protective film off the power cord bracket.
14. Install pass through tulle(s) into the hole(s) used to lead in the power supply cord(s). Close an unused hole with the supplied insert.
15. Insert power cord bracket into the hole in the panel where logo panel was installed.
16. Install retaining plate from inside the unit using nuts removed in previous step.
17. Route power cord(s) through pass through tulle(s) and strain relief(s) into the machine as usual and connect to the field connector block(s).
18. Install cover.



### Power cord exit on Customer Side

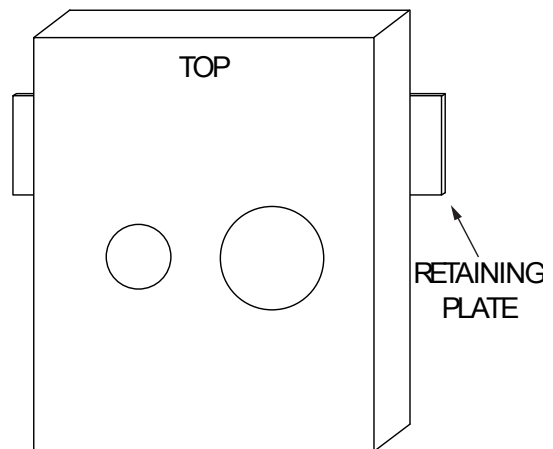
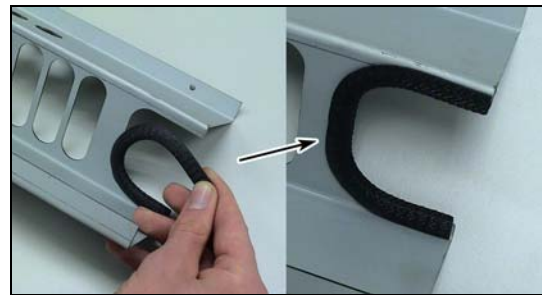
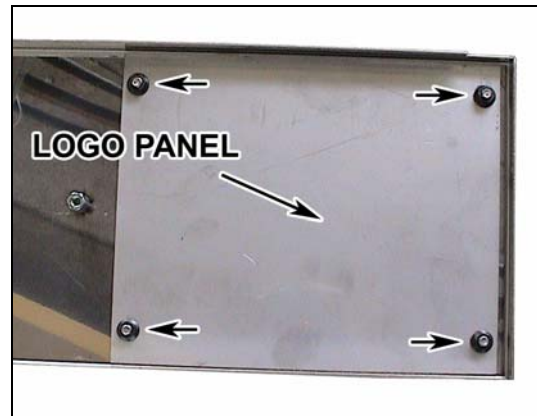
1. Disconnect the electrical power to both units.
2. Remove two bolts securing panel from behind.
3. Remove blank panel and lay on a flat surface.
4. Remove the nuts securing the logo panel and remove panel.
5. Install rubber protection strip on the side of the protective pan.
6. Re-install the blank panel in the unit.
7. Remove retaining plate from the power cord bracket.
8. Peel protective film off the power cord bracket.
9. Install pass through tulle(s) into the hole(s) used to lead in the power supply cord(s). Close an unused hole with the supplied insert.
10. Insert power cord bracket into the hole in the panel where logo panel was installed.
11. Install retaining plate from inside the unit using nuts removed in previous step.
12. Route power cord(s) through pass through tulle(s) and strain relief(s) into the machine as usual and connect to the field connector block(s).
13. Install cover.



For a stacked unit with a STW7 (warmer) as bottom unit follow the steps below:

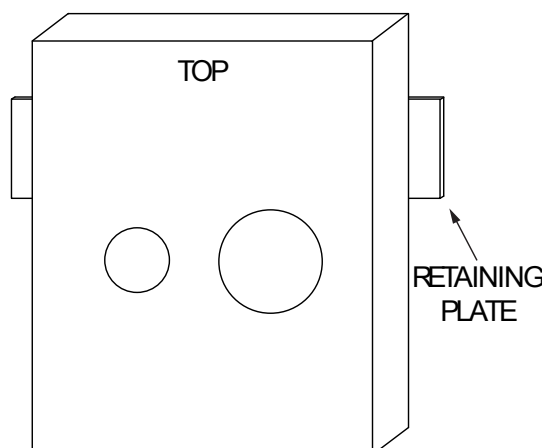
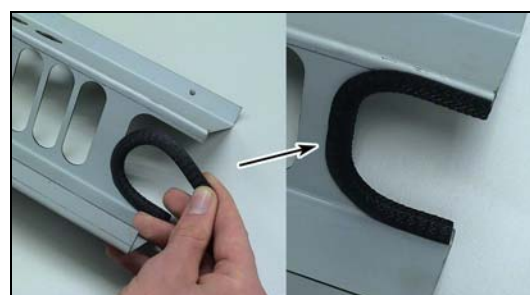
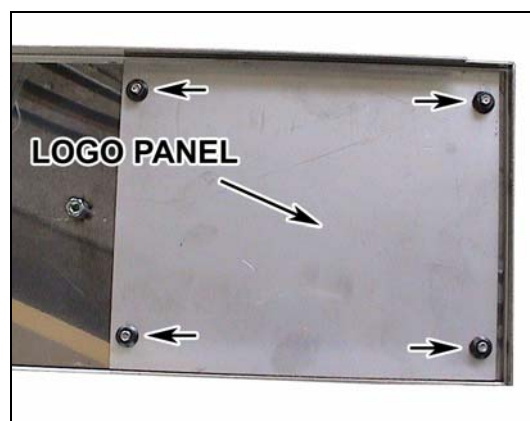
### Power cord exit on Control Side

1. Disconnect the electrical power to both units.
2. Remove the knob from the control:
  - a. Remove control knob end cap by prying off.  
**Note:** Cap is keyed and only installs one way.
  - b. Loosen (do not remove) screw inside control knob and pull knob off.
3. Remove screw underneath the knob.
4. Remove two bolts securing panel from behind.
5. Remove control panel and lay on a flat surface.
6. Remove the nuts securing the logo panel and remove the panel.
7. Install rubber protection strip on the side of the protective pan.
8. Re-install the control panel.
9. Remove retaining plate from the power cord bracket.
10. Peel protective film off the power cord bracket.
11. Install pass through tulle(s) into the hole(s) used to lead in the power supply cord(s). Close an unused hole with the supplied insert.
12. Insert power cord bracket into the hole in the panel where logo panel was installed.
13. Install retaining plate from inside the unit using nuts removed in previous step.
14. Route power cord(s) through pass through tulle(s) and strain relief(s) into the machine as usual and connect to the field connector block(s).
15. Install cover.



### Power cord exit on Customer Side

1. Disconnect the electrical power to both units.
2. Remove two bolts securing panel from behind.
3. Remove blank panel and lay on a flat surface.
4. Remove the nuts securing the logo panel and remove panel.
5. Install rubber protection strip on the side of the protective pan.
6. Re-install the blank panel in the unit.
7. Remove retaining plate from the power cord bracket.
8. Peel protective film off the power cord bracket.
9. Install pass through tulle(s) into the hole(s) used to lead in the power supply cord(s). Close an unused hole with the supplied insert.
10. Insert power cord bracket into the hole in the panel where logo panel was installed.
11. Install retaining plate from inside the unit using nuts removed in previous step.
12. Route power cord(s) through pass through tulle(s) and strain relief(s) into the machine as usual and connect to the field connector block(s).
13. Install cover.

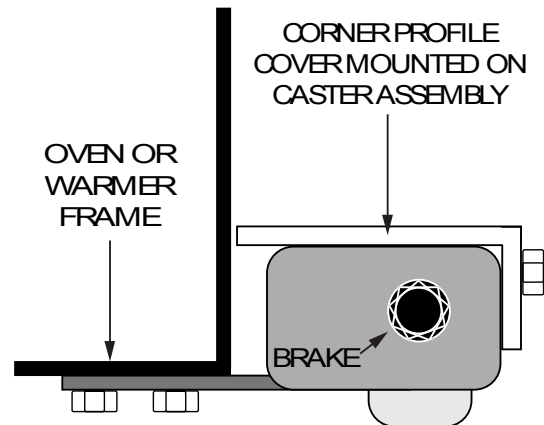


### INSTALL LOW PROFILE CASTERS (ALL MODELS)

1. Disconnect the electrical power to both units.
2. Lift the stacked unit and place them onto blocks at least 8" high.

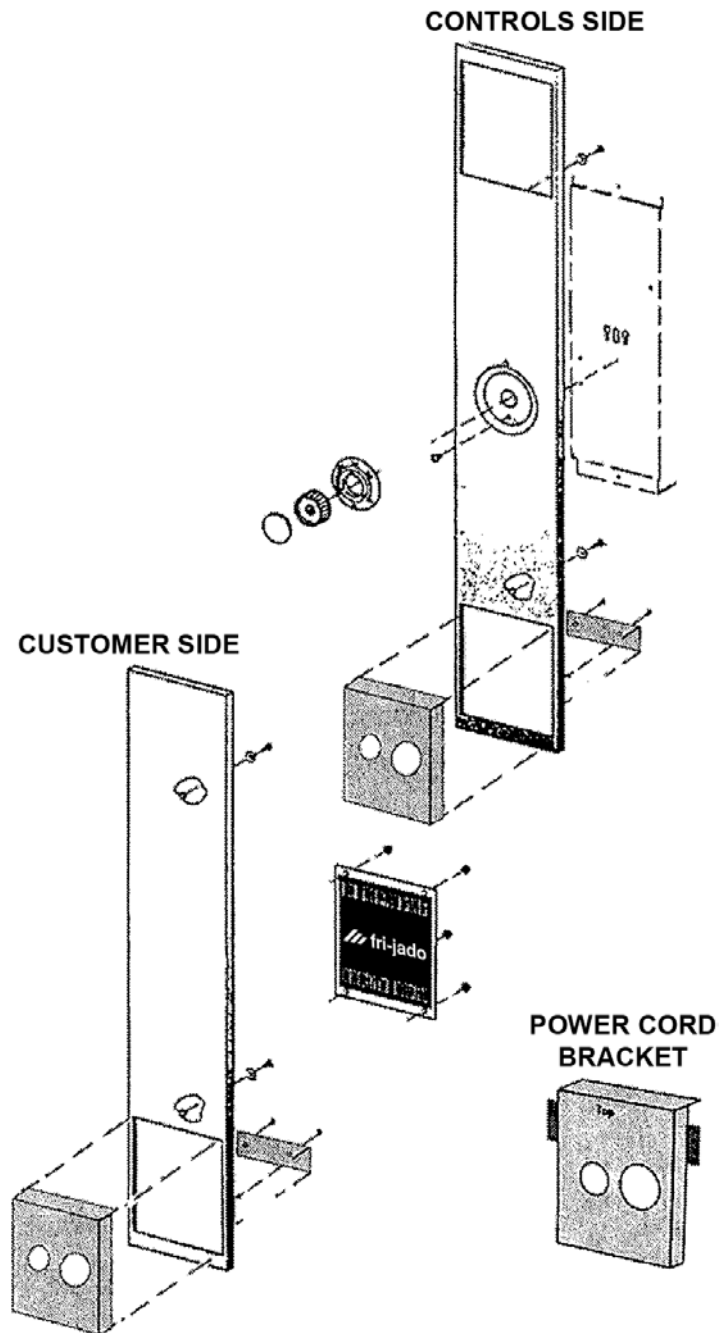
**NOTE:** Stacked units can be lifted by means of a forklift. To do this, open both doors of the **lower unit** and remove the grease tray. Slide forks all the way into the grease tray opening. Make sure forks rest in the frame member and are spread as far apart as possible.

3. Unscrew legs or remove casters from under the unit.
4. Remove bolts securing caster sets together during shipping.
5. Remove the corner profile covers from the caster assemblies in the kit.
6. Install low profile caster assemblies onto left side and right side bottom of the unit using (16) bolts found in the kit or from removed casters.
7. Install corner profile covers on the caster.
8. Carefully remove blocks and place the unit on the floor and put the brakes on.

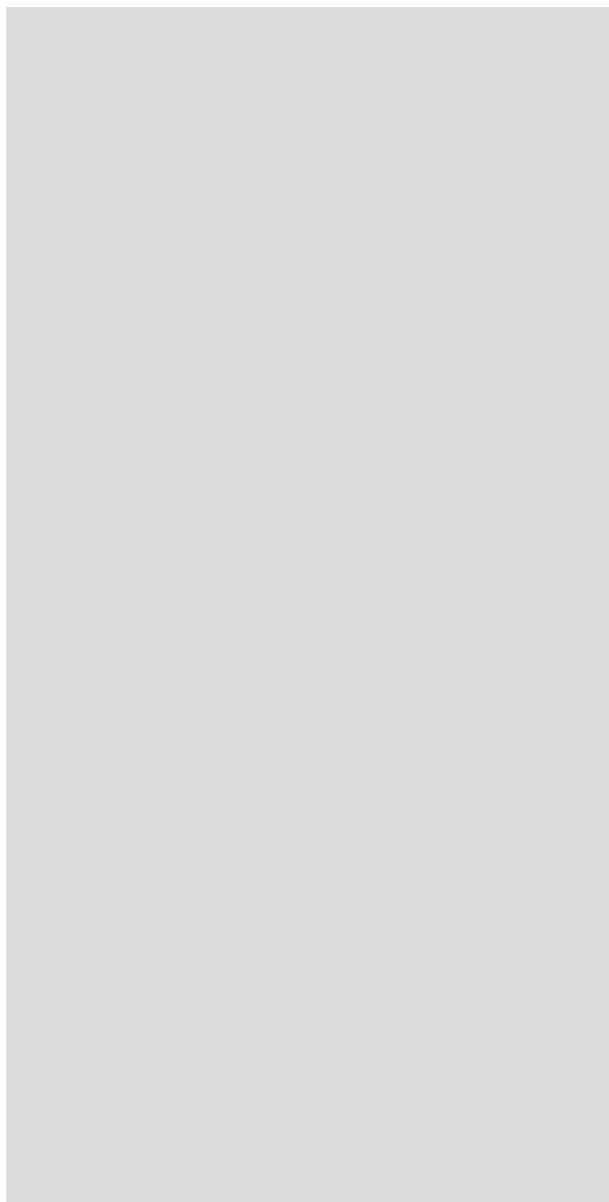




**FIGURE 1**







Uw leverancier  
Your supplier  
Ihr Fachhändler  
Votre revendeur  
Su suministrador  
Leverandøren  
Leverantör

Fri-Jado BV  
Oude Kerstraat 2  
4878 AA Etten-Leur  
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