



Generally speaking when an oven and a warming cabinet are stacked, the warming cabinet is placed underneath the oven.

Parts	Qty	Parts
1	2	wheel with brake
2	2	wheel without brake
3	1	protective pan under grease tray
4	1	wiring with guide
5	18	bolts M8 x 16
6	4	screws M5 x 16
7	2	nuts M5

### Assembly sequence

1. Remove the side panels from the units to be stacked.
2. Remove such parts as rotor, grease tray, grids and base plates.

### Bottom unit

1. Remove part of the ceiling (A) and replace three screws (A1, A2, A3). Remove two screws from the ceiling, marked with \*. Store the plate and the screws carefully to use later on when you may wish to use the unit separately.
2. Unscrew the legs from under the unit.
3. Install the wheels (1) and (2) using the bolts (5) and be sure that the wheels with brake are both placed at the front or at the back.
4. Place the unit on the floor and put the brakes on the wheels.

### Top unit

1. Unscrew the legs from under the unit.
2. Place the top unit precisely on the bottom one.
3. On the control side place the two bolts (5) from underneath.
4. On the other side place the two screws (6) from above.
5. Slide the protective pan into the grease tray opening and place the screws (6).
6. Fasten the wire guide with the wiring (4) using the nuts (7).
7. Install the wiring on the top of the connector block in the bottom unit.
8. Guide the wires through the opening in the top unit and place these on the bottom of the connector block in the top unit. In both units fasten the green/yellow ground wire to the proper screw.
9. Connect the wire with the plug, on the bottom of the connector block in the bottom unit. (Place the ground on the proper screw).
10. Install the side panels and be sure that on units that have a temperature sensor, there is a slot in the side panel at that point.

Separate units can be lifted by means of a forklift. To do this, open both doors and slide the forks into the opening of the grease tray.



Be sure they protrude far enough through the unit and are placed as far apart as possible. Stacked units must not be lifted in this manner.

# **STACKING KIT**

**INSTALLATION INSTRUCTIONS  
FOR 5 AND 7 SPIT ROTISSERIE  
OVENS AND WARMERS**